KDF
Sports Flooring Systems & Building Materials
50 YEARS OF EXPERIENCE

EDITION: DECEMBER 2021

PU PRIMER 870

TRANSPARENT, ONE COMPONENT, POLYURETHANE-BASED PRIMER, USED AS AN ADHESIVE COMPONENT BETWEEN SUBFLOOR AND SPORTS SYSTEMS

GENERAL CHARACTERISTICS

POLYURETHANE PRIMER 870 is a clear, polyurethane-based, one-component primer, which is used as an adhesive component between the sub-floor and sport systems.

- ✓ Penetrates in depth.
- ✓ Ideal for old and new surfaces.

TECHNICAL DATA

Basis:	one-component polyurethane
Appearance:	liquid
Color:	transparent
Viscosity:	100 – 500 mPa•s at 25°C
Density:	0.9- 1.0 Kg/Lt
Temperature for the application and drying of the material:	10 – 40°C

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with **PU PRIMER 870** applied by airless sprayer equipment or brush or roller. The base layer (wet-pour mixture of SBR and **PU BINDER 1118**) should be constructed while **PU PRIMER 870** is still a bit sticky. Curing takes place at ambient temperature by evaporation of the solvent and reaction with atmospheric moisture. High temperatures and moisture will shorten the curing time. **PU PRIMER 870** is applied in two or more layers as a thin film, and on the final layer, the wet-pour mixture of SBR and **PU BINDER 1118** can be applied on the still sticky surface.
- The temperature should not fall below 10° C during curing.
- Opened drums should be used up quickly.
- The layer (wet-pour mixture of SBR and **PU BINDER 1118**) should be constructed while the final layer of **PU PRIMER 870** is still sticky.
- **NOTE: Rain will cause the primer to lose its function! If the primer was affected by rain, the base layer should not be constructed! Instead, the sub floor has to dry and the primer application has to be repeated.**

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CONSUMPTION

200-300 gr/m^2 depending on the type and the absorbency of the underlay.

APPLICATION TOOLS

Brush, roller or airless sprayer. Tools should be cleaned with a PU solvent immediately after use.



PACKAGING

Drums / Barrels.


STORAGE

One year in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5^{o}C and maximum temperature 30^{o}C.

REMARKS

- Working time of **POLYURETHANE PRIMER 870** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **POLYURETHANE PRIMER 870** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

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PU BINDER 1118

POLYURETHANE BINDER

GENERAL CHARACTERISTICS

100% solids, aromatic, polyisocyanate-prepolymer, moisture-curing binder based on diphenylmethane diisocyanate. It is MDI based and solvent free and has low viscosity. It exhibits excellent adhesion to all rubber granules and gives a strong performance both in terms of tensile strength and durability.

It is mixed with **RECYCLED RUBBER 858** or **EPDM granules** for the creation of the elastic safety flooring **SAFEPOL MULTICOLOR** or other flexible rubber floorings, ideal for playgrounds, athletic tracks, schools etc. Combines and bonds RIM components, polyurethane granules and sponge particles. Also it can be used as lining for insulation and for pasting.

TECHNICAL DATA

Density of mixture (25°C)	1.08 – 1.18 Kg/Lt
Viscosity (25°C)	4.000 - 8.000 mPa.s
Pot-life (25°C)	30-75 min.
Application temperature	Min 10°C
Curing (25°C and %60 relative humidity)	After 24 hours it cures

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegees.

Can be used for kids playground, running tracks, sports grounds, walkways and offices.

Moulded in production: Rubber granules and binder are thoroughly mixed, taken into moulds, and then pressure is applied. 160 bar pressure, mold temperature of 130 degree gives reasonable results in 12 - 15 minutes. In molding applications, binder content should not fall below 5%.

On-site applications: Applied on dry surfaces, free of materials that might prevent bonding e.g. dust, loose particles etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with the special **POLYURETHANE PRIMER 870** in two layers.
- Good mixing of the **PU BINDER 1118** and the **RECYCLED RUBBER 858**. Mixing should be performed using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture

should be performed thoroughly near the sides and bottom of the container in order to achieve homogeneity.

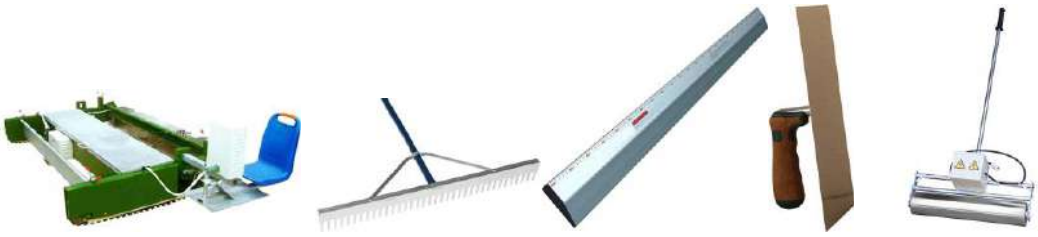
- Following, the mixture is poured on the surface and spread on the desired thickness using paving machine or by hand, if the applicator is experienced, with rake for spreading, (wooden) straightedge for initial smoothing, flat metal trowel for final smoothing and compacting, cylinder weighing 8-15kg for final compacting-(cylinder should be cleaned repeatedly with diesel to remove stuck granules from its surface).
- The application procedure for **SAFEPOL MULTICOLOR (PU BINDER 1118** and **EPDM 856** mixture) on top of asphalt or waterproof concrete directly is the same as for **SAFEPOL MIXTURE** (the mixture of **PU BINDER 1118** and **RECYCLED RUBBER 858)**.

RATIO MIXTURE

- 18% **PU BINDER 1118** and 82%**RECYCLED RUBBER 858, for sports flooring.**
- 14% **PU BINDER 1118** and 86% **RECYCLED RUBBER 858, for playground flooring.**
- 20% **PU BINDER 1118** and 80% **RECYCLED RUBBER 858 for SAFEPOL COLOURANT.**
- 17% **PU BINDER 1118** and 83% **EPDM 856.**

APPLICATION TOOLS

For the mixture **PU BINDER 1118** and **RECYCLED RUBBER 858** or: paver machine or rake, straightedge, flat metal trowel, cylinder weighing 8-15kg



PACKAGING

220kg in barrels.

STORAGE

12 months in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5ºC and maximum temperature 30ºC.

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REMARKS

- Concrete humidity should not be above 4%, ambient humidity should be at least 40% and most 80%.To begin the application, must wait for the appropriate humidity.
- Working time of **PU BINDER 1118** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **PU BINDER 1118** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the material safety data sheet.

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SBR RUBBER GRANULES 858

GENERAL CHARACTERISTICS

It can be used in sports facilities as infill in synthetic grass with the parallel use of round sand and also as one of the components in case of cast applied wet-pour systems for playground floorings or as shock-pad for sport subfloors in athletic tracks and sports fields.

Rubber granule is derived from car and truck tires. During processing, the tires are mechanically granulated, removing all metal and synthetic fibers, as well as any other foreign part contained in there with specially designed sieves, so as to produce a 99.99% clear rubber with high quality.

PROPERTIES

- 100% recyclable
- Long life
- Resistance to adverse weather conditions
- High shock absorbency and vibration damping
- High abrasion resistance

PREPARATION-APPLICATION

In sports facilities and playgrounds to ensure flexibility of surface and vibration absorption.

TECHNICAL CHARACTERISTICS

Granulometry 1-3mm

DENSITY:	0.48kg/cm³
SPECIFIC GRAVITY	1.20+/-.05 (Water = 1.0)
HARDNESS	60
HUMIDITY(%)	<0.65
ELASTICITY	100% - No change
RESISTANCE	113N/cm - Excellent

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PACKAGING

Packaging is available in big-bags -1 ton in following sizes:

Grain size	0,5-1,5 mm
Grain size	0,5-2,5 mm
Grain size	0.5-4.0 mm
Grain size	2-8 mm
Grain size	8-20 mm
Grain size	80-50 mm
Grain size	80-120 mm

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EDITION: APRIL 2023

ELASTOTURF 851S - SMOOTH

SPECIAL, ELASTIC, SMOOTH COATING FOR INTERNAL SPORT COURTS

GENERAL CHARACTERISTICS

ELASTOTURF 851S is acrylic-based, elastic, smooth colored coating for internal sport courts.

Is combined with prefabricated shock- pad roll in thickness of 4mm to 14 mm or a wet-pour mixture of **SBR granunles** (0.5 – 2.0 mm granulometry) **plus PU BINDER** in order to seal the pores and plasticize the floor.

- Ideal for multipurpose courts, basketball, volleyball, handball, football and tennis internal courts. Suitable for sports centers, schools, fitness centers, hallways.
- Applied easily, having low cost.
- Provides a safe, high quality game.

TECHNICAL DATA

Basis:	one-component acrylic resin
Appearance:	viscous liquid
Colors:	available in 24 colors form KDF colorchart
Temperature for the application and drying of the material:	10 – 40 ^{o}C
Viscosity:	10.000 – 20.000 mPa•s at 25^{o}C
Density	1.47 – 1.57 Kg/Lt
Walkability:	after 24 hours at 25^{o}C
Total Hardening:	5 days at 25^{o}C

PREPARATION-APPLICATION

Applied only on dry surfaces, without rising humidity issues and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues with vacuum cleaner and squeegees.
- Application of the material (in three or more layers) on prefabricated shock-absorbent rolls in thickness of 4mm to 14mm or on wet-pour made from the mixture of **RECYCLED RUBBER 858 (0.5 -2.0 mm granulometry) and PU BINDER 1118** (in three or more layers), for sealing the pores of the underlay and plasticize the surface.
- Depending on the ambient temperature, **ELASTOTURF 851S** is diluted with 5-6% up to 10%

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water, prior to application, in order to achieve better fluidity. The next layer is applied after the previous starts to dry.

- Before the application of the second layer and after the application of the final layer (before applying **TOP COAT POLYSPORT 952**), always use a sanding machine.
- The next day, depending on the ambient temperature follows the application of **TOP COAT POLYSPORT 952** in 2 crossing layers by a short-haired mohair roller or even better by airless sprayer.

CONSUMPTION

- 1.5 – 1.6 kg/m^2 (three layers on shock-pad)
- 3.5 – 3.8 kg/m^2 depending on the granulometry of the SBR (three layers on wet-pour shock-pad)

APPLICATION TOOLS

Squeegee (width 55cm). Tools should be cleaned with **WATER** immediately after use.

PACKAGING

Supplied in barrels of 200 Kg.

STORAGE

12 months in unopened containers in dry places with minimum temperature 5^{o}C and high temperature 30^{o}C (avoid sunlight).

REMARKS

- During temperatures over 40°C, ideal time for the application of **ELASTOTURF 851S** is between 22:00-9:00 a.m. and the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures and frost for at least the first 24 hours.
- In case it gets damaged, it is simply repaired and recoated on the spot.

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CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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POLYSPORT 952-SEMIMAT

POLYURETHANE-BASED, TWO-COMPONENT, SEMIMAT, FINISH ALIPHATIC COATING

GENERAL CHARACTERISTICS

POLYSPORT 952-SEMIMAT is a polyurethane, two-component, solvent-based, with semi-mat, finish aliphatic coating for indoor sports surfaces.

- It is applied on polyurethane, self-leveling coating **POLYSPORT PU 951** as a final, sealing layer of a multilayer polyurethane floor especially designed for sport halls such as tennis, basketball, handball, volleyball and multipurpose halls.
- Applies easily with short-haired mohair roller and airless sprayer.
- Provides a surface with anti-slip properties.

TECHNICAL DATA

Basis:	two-component polyurethane paint
Appearance:	liquid
Colors:	KDF colorchart
Viscosity(25^{0}C):	800-2500 mPas
Density(25^{0}C):	1.30-1.40 kg/lt
Mixing proportion (A:B):	85:15 by weight
Temperature for the application and drying of the material:	15 – 40^{o}C

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues using vacuum cleaner and squeegee.
- Caution must be taken so that temperature of the support surface as well as ambient air remains above 15^{o}C during application and curing of the materials while relative humidity does not exceed 75%.
- Application of prefabricated sub-floor **ISOPOL 854** using **PU FLEX 140** or wet-pour rubber cushion mix of SBR rubber and **PU BINDER 1118**.
- Sealing of surface porosity of **ISOPOL 854** or the wet-pour rubber cushion mix of SBR rubber and **PU BINDER 1118** using elastic pore sealer **POLYSPORT STUCCO 950** and application of self-leveling coating **POLYSPORT PU 951**.
- The next day, depending on the ambient temperature follows the application of

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POLYSPORT 952-SEMIMAT in two crossed layers. The second layer is applied after the first layer has dried (within 24h). Components A & B (hardener) packed into separate containers in fixed weight proportions are mixed together using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve uniform dispersion of the hardener.

- The application is done by airless sprayer or short-haired mohair roller in 2 crossing layers.

CONSUMPTION

App.200-250 gr/m², for two layers.

APPLICATION TOOLS

Short-haired mohair roller or airless sprayer. Tools should be cleaned with **PU SOLVENT** immediately after use.

PACKAGING

Supplied in set of 20 Kg (two drums).

STORAGE

12 months in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C (avoid sunlight).

REMARKS

- In case the layer of PU top coat is applied after more than 24 hours of the application of the last layer of PU pore filler then the whole surface must be sanded by a special sanding machine. After that the PU top coat can be applied.
- In case the second layer of PU top coat is applied after more than 24 hours of the application of the first one then the whole surface must be sanded by a special sanding machine. After that the second layer can be applied.
- Working time of **POLYSPORT 952-SEMIMAT** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **POLYSPORT 952-SEMIMAT** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.
- All surfaces should be thoroughly cleaned from dust and residues prior each application.

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- After hardening **POLYSPORT 952-SEMIMAT** is completely safe for health.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.
