KDF
Sports Flooring Systems & Building Materials
50 YEARS OF EXPERIENCE

EDITION: MAY 2019

PU PRIMER 870

TRANSPARENT, ONE COMPONENT, POLYURETHANE-BASED PRIMER, USED AS AN ADHESIVE COMPONENT BETWEEN SUBFLOOR AND SPORTS SYSTEMS

GENERAL CHARACTERISTICS

POLYURETHANE PRIMER 870 is a clear, polyurethane-based, one-component primer, which is used as an adhesive component between the sub-floor and sport systems.

- ✓ Penetrates in depth.
- ✓ Ideal for old and new surfaces.

TECHNICAL DATA

Basis:	one-component polyurethane
Appearance:	liquid
Color:	transparent
Viscosity:	50 – 250 mPa•s at 25^{o}C
Density:	0.9- 1.0 Kg/Lt
Temperature for the application and drying of the material:	10 – 40^{o}C

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with **PU PRIMER 870** applied by airless sprayer equipment or brush, roller. The base layer (wet-pour mixture of SBR and PU BINDER 1118) should be constructed while **PU PRIMER 870** is still a bit sticky. Curing takes place at ambient temperature by evaporation of the solvent and reaction with atmospheric moisture. High temperatures and moisture will shorten the cure time. **PU PRIMER 870** is applied in two or more layers as a thin film, and on the final layer, wet-pour mixture of SBR and PU BINDER 1118 can be applied on sticky surface.
- The temperature should not fall below 10^{o} C during curing.
- Opened drums should be used up quickly.
- The layer (wet-pour mixture of SBR and PU BINDER 1118) should be constructed while the final layer of **PU PRIMER 870** is still sticky.
- **NOTE: Rain will cause the primer to lose its function! If the primer was affected by rain, the base layer should not be constructed! Instead, the sub floor has to dry and the primer application has to be repeated.**

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CONSUMPTION	200-300 gr/m^2 depending on the type and the absorbency of the underlay.
APPLICATION TOOLS	Brush and airless sprayer. Tools should be cleaned with a PU solvent immediately after use.
PACKAGING	Drums / Barrels.
STORAGE	One year in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5^{o}C and maximum temperature 30^{o}C.
REMARKS	- Working time of **POLYURETHANE PRIMER 870** decreases when ambient temperature rises. - Prolonged storage of partially used containers containing **POLYURETHANE PRIMER 870** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.
CAUTION	The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water. **For more information consult the safety data sheet.**

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of KDF LTD.

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RAPIDFOAM PAD 868

PREFABRICATED SHOCK-PAD FOR PLAYGROUND FLOORING

GENERAL CHARACTERISTICS

RAPIDFOAM PAD 868 is the prefabricated cushion sub-base of the playground flooring **QUICKLAWN PLAYGROUND SYSTEMS** of **SAFEPOL** and **SANDPROOF**, in pad lawn and in different thickness with a final PU, smooth, non-porous finish or even **EPDM** or **TPV** finish. It's saves a lot of time during the application and minimizes the duration of the project time keeping also the project clean.

RAPIDFOAM's PAD 868 sealed surface transforms totally the meaning of playground flooring worldwide. It provides an excellent critical fall height results with long term performance and resistance. **RAPIDFOAM PAD 868** can be installed in combination with different surface's finishes as EPDM granules or EPDM granules plus polyurethane sealed system or European SBR granules plus polyurethane sealed system in 15mm.

Offers:

- **Uniform** critical fall height over the surface.
- Stable critical fall height **at high level** on long term bases.
- **Good dimensional stability.**
- **Extremely easy and fast to install.**

TECHNICAL DATA

HIC according to EN 1177
Critical fall height@ HIC = 1000 (in m)

Thickness	20mm	30mm	40mm	50mm	60mm	80mm
Critical Fall Height	**0.6**	**1.0**	**1.2**	**1.7**	**2.1**	**2.7**

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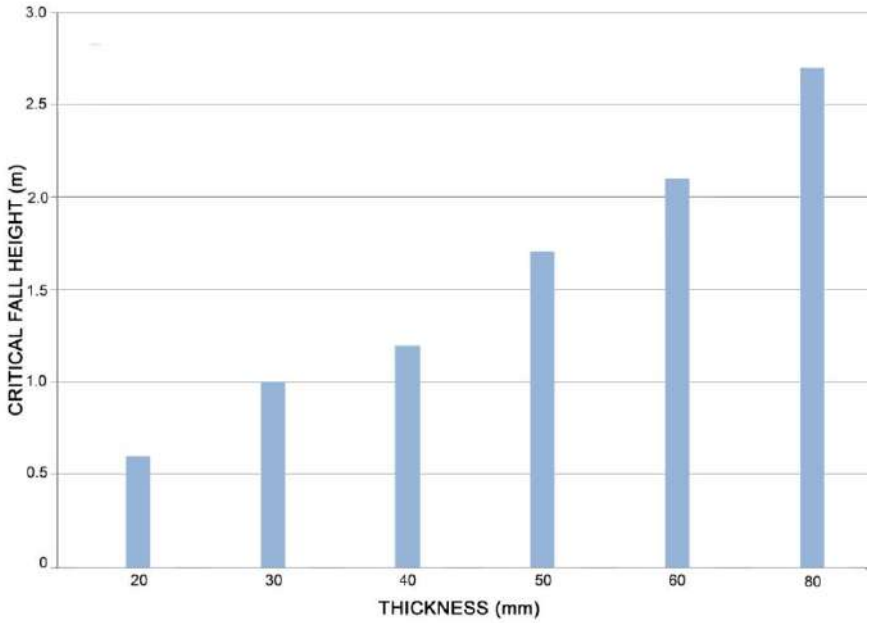

PREPARATION-APPLICATION

The sub-surface on which the material will be installed must be completely dry and clear of all foreign matter and free of dust, dirt, oil or any kind of spills.

- **PLAYGROUND FLOORING with KDF RAPIDFOAM PAD 868 AS SEALED, NON-POROUS SURFACES**

  Combination of the prefabricated cushion sub-base **KDF RAPIDFOAM PAD 868** with a mixture of **SBR** or **EPDM** or **TPV granules** with PU Binder in thickness of 15mm and then a special PU pore sealer and PU, UV-resistance top coating.

- **PLAYGROUND FLOORING with KDF RAPIDFOAM PAD 868 AS OPEN-POROUS SYSTEM**

  Combination of the prefabricated cushion sub-base **KDF RAPIDFOAM PAD 868** with a mixture of **EPDM granules** with PU Binder, on top, in thickness of 15mm.

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PU BINDER 1118

POLYURETHANE BINDER

GENERAL CHARACTERISTICS

100% solids, aromatic, polyisocyanate-prepolymer, moisture-curing binder based on diphenylmethane diisocyanate. It is MDI based and solvent free and has low viscosity. It exhibits excellent adhesion to all rubber granules and gives a strong performance both in terms of tensile strength and durability.

It is mixed with **RECYCLED RUBBER 858** or **EPDM granules** for the creation of the elastic safety flooring **SAFEPOL MULTICOLOR** or other flexible rubber floorings, ideal for playgrounds, athletic tracks, schools etc. Combines and bonds RIM components, polyurethane granules and sponge particles. Also it can be used as lining for insulation and for pasting.

TECHNICAL DATA

Density of mixture (25°C)	app. 1.08 – 1.18 Kg/Lt
Viscosity (25°C)	4.000 - 8.000 mPa.s
Pot-life (25°C)	30-75 min.
Application temperature	Min 10°C
Curing (25°C and %60 relative humidity)	After 24 hours it cures.

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegees.

Can be used for kids playground, running tracks, sports grounds, walkways and offices.

Moulded in production: Rubber granules and binder are thoroughly mixed, taken into moulds, and then pressure is applied. 160 bar pressure, mold temperature of 130 degree gives reasonable results in 12 - 15 minutes. In molding applications, binder content should not fall below 5%.

On-site applications: Applied on dry surfaces, free of materials that might prevent bonding e.g. dust, loose particles etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with the special **POLYURETHANE PRIMER 870** in two layers.
- Good mixing of the **PU BINDER 1118** and the **RECYCLED RUBBER 858**. Mixing should

be performed using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve homogeneity.

- Following, the mixture is poured on the surface and spread on the desired thickness using paving machine or by hand, if the applicator is experienced, with rake for spreading, (wooden) straightedge for initial smoothing, flat metal trowel for final smoothing and compacting, cylinder weighing 8-15kg for final compacting-(cylinder should be cleaned repeatedly with diesel to remove stuck granules from its surface).
- The application procedure for **SAFEPOL MULTICOLOR (PU BINDER 1118** and **EPDM 856** mixture) on top of asphalt or waterproof concrete directly is the same as for **SAFEPOL MIXTURE** (the mixture of **PU BINDER 1118** and **RECYCLED RUBBER 858)**.

RATIO MIXTURE

- 16% **PU BINDER 1118** and 84%**RECYCLED RUBBER 858, for sports flooring.**
- 14% **PU BINDER 1118** and 86% **RECYCLED RUBBER 858, for playground flooring.**
- 17% **PU BINDER 1118** and 83% **EPDM 856.**

PACKAGING

220kg in barrels.

STORAGE

12 months in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5^{o}C and maximum temperature 30^{o}C.

REMARKS

- Concrete humidity should not be above 4%, ambient humidity should be at least 40% and most 80%.To begin the application, must wait for the appropriate humidity.
- Working time of **PU BINDER 1118** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **PU BINDER 1118** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the material safety data sheet.

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EPDM 856

RUBBER GRANULES

GENERAL CHARACTERISTICS

Type of material: Rubber EPDM

Grain size: 0.8-2.5mm,1.0-3mm,1.0-4mm or others

PERFORMANCE OF SAMPLE 25%

Test item	Performance
Tensile strength (Mpa)	>4.3
Elongation at break (%)	>735
Hardness (shore A)	60-65
Specific gravity (kg/cm³)	1.45 ± 0.05

PREPARATION-APPLICATION

EPDM 856 granules are basically used for wet pour colored playground floorings (granulometry 1-3mm), for flexible multipurpose outdoor courts in 10-20 mm, SYSTEM COLORFLEX, and in applications of running track system such as POLTRACK SANDWICH SYSTEM (granulometry 1-3mm) and POLTRACK SPRAYCOAT SYSTEM (granulometry 0.5-1.5 mm).

Can be used also as infill of artificial synthetic turf or in the production of epdm rubber tiles or even loose lay and around swimming pools as a flexible flooring.

REMARKS

- It is highly suggested (especially in hot climates like in Middle East countries) the usage of the UV-resistance top coat **POLYSPORT XP 1069**, which gives a strong UV protection and doesn't allow the change of color to occur. **POLYSPORT XP 1069** is produced in all EPDM colour range and needs to be applied with 0,4 kg/m2 in two crossing layers by airless sprayer or rollers.
- In case that there is no usage of UV-resistance polyurethane aliphatic coating strong shades like blue, rose, orange, grey etc will alter.

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- All technical data are correct to the best of our knowledge and are intended to help our customers.
- They do not constitute a guarantee of qualities and provide on bases for legal liability.
- We advise our customers to choose the PU-binder according to the type and color of the EPDM rubber granules.

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POLYSPORT XP 1069

UV resistant, two component coating for the protection of EPDM surface

GENERAL CHARACTERISTICS

POLYSPORT XP 1069 is a two-component, mat finish coating created for the UV protection of playground floorings, made from EPDM or TPV granules (wet pour floorings) or rubber tiles.

It is applied as a final, protective layer on top of playground floorings made from **EPDM granules** plus **PU binder** or also on recycled rubber tiles or EPDM tiles to maintain their colour.

- It doesn't change the EPDM structure or alter its appearance if applied properly by airless sprayer or properly even by simple rollers.
- It is UV-resistant and thus absolutely suitable for outdoor playground rubber surfaces.
- Ideal for renewing and refreshing old EPDM or rubber surfaces.

TECHNICAL DATA

Mixing Ratio	90:10 by weight
Density (25°C)	1.38-1.48Kg/lt
Viscosity	4.000-7.500 mPa•s at 25°C
Application Temperature	Min 10 - 40°C
Curing	3-4 hour at 25°C
Color	KDF's EPDM colorchart

PREPARATION-APPLICATION

- Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegees.
- Caution must be taken so that temperature of the support surface as well as ambient air remains above 10°C during application and curing of the materials while relative humidity does not exceed 75%.
- The A component should be thoroughly stirred to incorporate any slight separation, while continuing stirring of the B component should be added. Continue stirring until a homogeneous mix is obtained. Must be diluted with 15-20% water after mixing the A & B component prior application.
- Airless sprayer (ideal tool for the application) or shorthaired roller can apply **POLYSPORT XP 1069**.

CONSUMPTION

0.3 -0.4 kg per square meter, depending on the EPDM structure, in 2 layers.

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PACKAGING

20Kg(set) - 18Kg A comp., 2Kg B comp.

STORAGE

One year in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C (avoid sunlight).

REMARKS

- Working time of **POLYSPORT XP 1069** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **POLYSPORT XP 1069** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.
- After hardening **POLYSPORT XP 1069** is completely safe for health.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

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